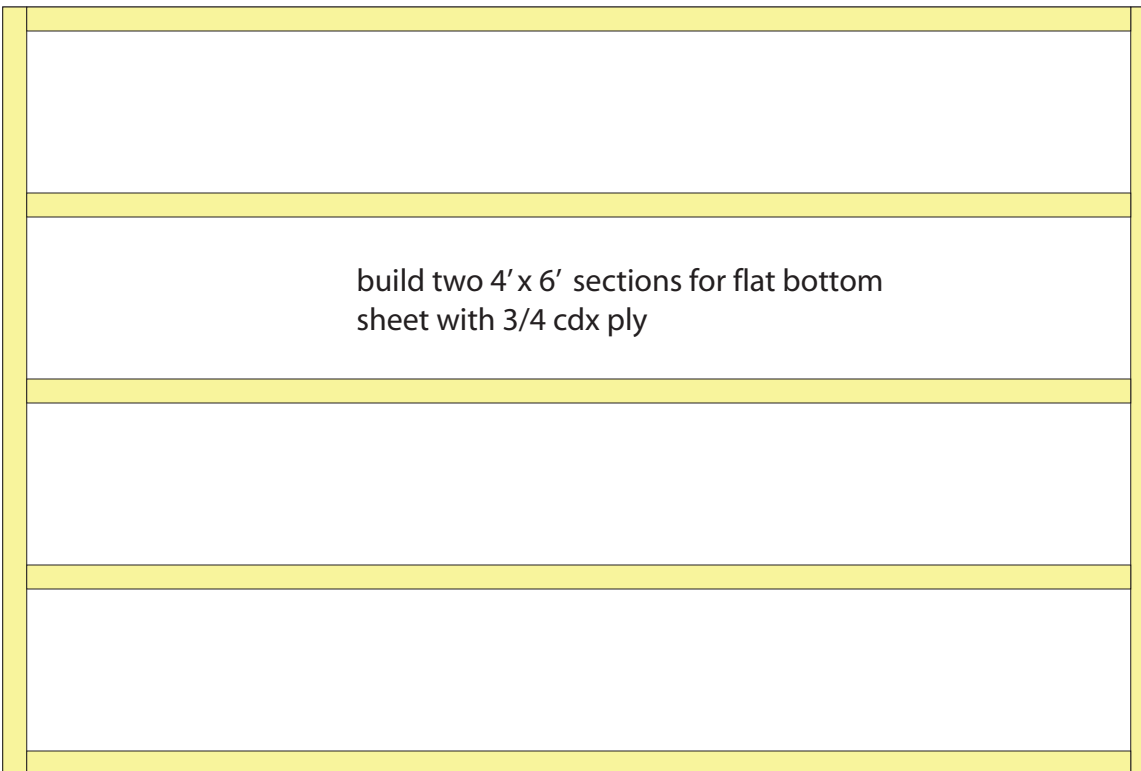
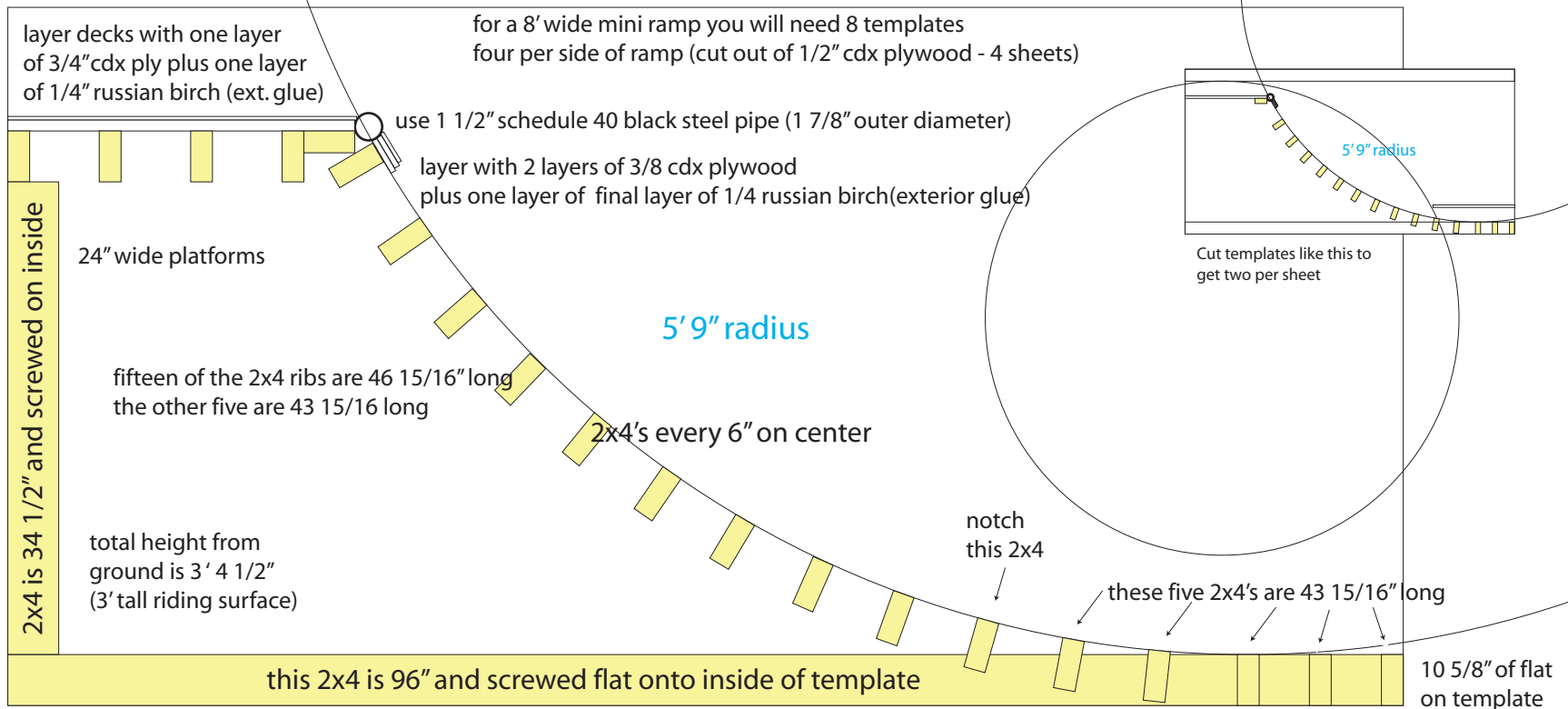


When building:

1. build and sheet four quarter pipe sections separate. stagger seems on first and second layers.
2. build and sheet two flat bottom sections separate.
3. level and screw all sections together.
4. Attach pipe.
5. Sheet with 1/4 birch, staggering seems to hold it together. Use round router bit to counter-sink screws.



Materials list (Home Depot prices)::

1	1 1/2" sched. 40 pipe (21')	49.35
8	3/8" cdx ply (8.46 each)	67.68
4	1/2" cdx ply (9.68 each)	38.72
3	3/4" cdx ply (14.98 each)	44.94
7	1/4" russian birch ply (30.06)	210.42
54	2x4x96" k.d. (1.59 each)	85.86
5	2x4x12' (2.83 each)	14.15
1	3" nails	32.00
1	2" nails	32.00
2	gallons of bl. ext. paint	40.00
1	gallon ext. stain	32.00
Total material		647.12